A-A-20055B <u>March 28, 2005</u> SUPERSEDING A-A-20055A <u>September 20, 1988</u>

## **COMMERCIAL ITEM DESCRIPTION**

# CAKES, FRESH OR FROZEN

# The U.S. Department of Agriculture (USDA) has authorized the use of this Commercial Item Description (CID).

**1. SCOPE.** This CID covers cakes packed in commercially acceptable containers, suitable for use by the Federal Government, state, local governments, and other interested parties.

# 2. PURCHASER NOTES.

## 2.1 Purchasers *shall* specify the following:

- Type(s), shape(s), size(s), option(s), flavor (s), style(s), and cut(s) required (Sec. 3).
- When the age requirement at the time of delivery is other than specified (Sec. 5.5).
- Manufacturer's/distributor's certification (Sec. 8.2) or USDA certification (Sec. 8.3).

### 2.2 Purchasers *may* specify the following:

- Manufacturer's quality assurance (Sec. 8.1 with 8.1.1) or (Sec. 8.1 with 8.1.2).
- Packaging requirements other than commercial (Sec. 9).

**3.** CLASSIFICATION. The cake shall conform to the following list which shall be specified in the solicitation, contract, or purchase order.

### Types, shapes, sizes, options, flavors, styles, and cuts.

Type I - Frozen Type II - Fresh Shape A - Round layer Shape B - Square layer Size 1 - 20.32 cm (8 inch) Size 2 - 22.86 cm (9 inch) Size 3 - Other Option a - Single layer Option b - 2 layers

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Option c - 3 layers Option d - Other

Shape C - 1/4 sheet

Shape D - Half sheet

Shape E - Full sheet

Flavor 1 - Yellow Flavor 2 - Chocolate Flavor 3 - White Flavor 4 - Carrot Flavor 5 - Red Velvet Flavor 6 - Other

Style (a) - With icing (frosting) (Purchaser may specify icing flavor)

Style (b) - Without icing (frosting)

Cut (1) - Un-cut Cut (2) - Pre-cut

Shape E - Loaf Cake

Flavor 1 - Pound Flavor 2 - Lemon poppyseed Flavor 3 - Blueberry Flavor 4 - Banana Walnut Flavor 5 - Other

Shape F - Other

# 4. MANUFACTURER'S/DISTRIBUTOR'S NOTES. Manufacturer's/distributor's products *shall meet* the requirements of the:

- Salient characteristics (Sec. 5).
- Manufacturer's/distributor's product assurance (Sec. 6).
- Regulatory requirements (Sec. 7).
- Quality assurance provisions: as specified by the purchaser (Sec. 8).
- Packaging requirements other than commercial: as specified by the purchaser (Sec. 9).

# 5. SALIENT CHARACTERISTICS.

**5.1** <u>**Processing.**</u> The cakes shall be processed in accordance with good manufacturing practices (21 CFR Part 110).

**5.2** <u>Ingredients</u>. The cake ingredients shall include but not limited to: sugar, enriched wheat flour, eggs, flavoring ingredients, and leavening agents.

5.2.1 <u>Flour</u>. The wheat flour shall be enriched in accordance with 21 CFR§137.165.

**5.2.2** Eggs. The eggs used in the cake shall be pasteurized liquid and/or frozen egg products. The egg products shall be processed in accordance with the Regulations Governing the Inspection of Eggs and Egg Products (9 CFR Part 590) in plants operating under the Egg Products Inspection Program, Food Safety Inspection Service (FSIS). Ingredients and additives used in egg products shall be food grade and approved for use in egg products in accordance with the Food and Drug Administration and USDA, FSIS requirements.

# 5.3 Finished product.

**5.3.1** <u>Appearance and color</u>. The cake crumb and surface shall have a uniform color characteristic of the flavor of the cake. The cake shall have a typical volume, characteristic grain, and be evenly baked without evidence of scorching or burning. The cakes and icing (if specified) shall be free from fissures or cracks other than those normally characteristic of the cake. The icing shall be uniform in thickness, covering the top, sides, or completely, as applicable to the type of cake specified, and shall show minimal adherence to the packaging material, so that the cake can be removed without damage. The cakes shall be packaged to assure protection from physical damage, filth, or other contamination.

**5.3.2** <u>Odor and flavor</u>. The cake shall have a pleasing sweet flavor and aroma that is characteristic of the specific flavor of cake. There shall be no foreign odors or flavors such as, but not limited to, burnt, scorched, stale, rancid, or moldy.

**5.3.3** <u>**Texture.</u>** The texture of the cake shall have a slightly moist, light and tender crumb. The cakes shall not be soggy from underbaking or excessively dried out or burned from overbaking. When the cake includes nuts, fruits, poppyseed, etc., there shall be an even distribution throughout the crumb. When the cakes are bisected vertically with a sharp knife, they shall show crumb, and filling (if used), in a nearly symmetrical pattern and uniform texture from side to side.</u>

**5.4** <u>Foreign material</u>. All ingredients shall be clean, sound, wholesome, and free from evidence of rodent or insect infestation.

5.5 <u>Storage requirement</u>. Unless otherwise specified in the solicitation, contract, or purchase

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order, the fresh cake shall be shipped as soon as possible after packaging and in no case shall exceed 72 hours from date of pack receipt. When frozen cake is specified, the fresh product shall be in a freezer within 6 hours after baking and frozen to a temperature of  $-17.7^{\circ}C$  (0°F),  $\pm$  2-1/2°C ( $\pm$  5°F) and shall be at a temperature not higher than -12.2EC (10EF) within 6 hours after being placed in the freezer. Unless otherwise specified in the solicitation, contract, or purchase order, the frozen cake shall be manufactured not more than 90 days prior to delivery and shall not have exceeded -12.2EC (10EF) at any time during storage and delivery. Age requirements for DoD procurements shall be specified in the solicitation, contract or purchase order.

**6. MANUFACTURER'S/DISTRIBUTOR'S PRODUCT ASSURANCE.** The manufacturer/ distributor shall certify that the cake provided shall meet the salient characteristics of this CID, conform to their own specifications, standards, and quality assurance practices, and be the same prepared cake offered for sale in the commercial market. The purchaser reserves the right to require proof of conformance.

**7. REGULATORY REQUIREMENTS.** The delivered cake shall comply with all applicable Federal, State, and local mandatory requirements and regulations relating to the preparation, packaging, labeling, storage, distribution, and sale of cake within the commercial marketplace. Delivered cake shall comply with all applicable provisions of the Federal Food, Drug, and Cosmetic Act, the Fair Packaging and Labeling Act, and regulations promulgated thereunder.

**8. QUALITY ASSURANCE PROVISIONS.** *Purchaser shall specify 8.2 or 8.3; purchaser may specify 8.1 with 8.1.1 or 8.1 with 8.1.2.* 

**8.1** <u>Manufacturer's quality assurance</u>. When required in the solicitation, contract, or purchase order, the product manufacturer shall be required to provide evidence, by certificate, that the manufacturing plant has undertaken one of the following quality assurance measures within 12 months prior to providing a bid, or no later than 10 business days from the date of awarding of the contract. Failure to provide this documentation within the proper time frame may result in the contract being terminated for cause.

**8.1.1** <u>Plant systems audit</u> A plant systems audit conducted by USDA, Federal Grain Inspection Service (FGIS), or USDA, AMS, or another audit performed by a third party auditing service is required within 12 months prior to the date of the awarding of the contract. (*A FGIS or AMS PSA verifies the manufacturer's capability to produce products in a clean, sanitary environment in accordance with Title 21 Code of Federal Regulations Part 110 - Current Good Manufacturing Practice in Manufacturing, Packing, or Holding Human Food, and verifies that the manufacturer has in place an internal quality assurance program. The FGIS or AMS PSA determines the manufacturer's ability to produce under this CID, if the products of interest are identified at the time of the PSA.)* 

8.1.2 <u>Plant survey</u>. A plant survey conducted by USDA, FGIS, or USDA, AMS, or another

survey performed by a third party auditing service is required within 12 months prior to the date of the awarding of the contract. (A FGIS or AMS plant survey audit verifies that, at the time of the survey, the manufacturer produces products in a clean, sanitary environment in accordance with Title 21 Code of Federal Regulations Part 110 - Current Good Manufacturing Practice in Manufacturing, Packing, or Holding Human Food.)

**8.2** <u>Manufacturer's/distributor's certification</u>. When required in the solicitation, contract, or purchase order, the manufacturer/distributor will certify that the finished cake distributed meets or exceeds the requirements of this CID.

**8.3** <u>USDA certification</u>. When required in the solicitation, contract, or purchase order that product quality and acceptability or both be determined, the USDA, FGIS or USDA, AMS (depending on how it is packaged) shall be the certifying program. The agency inspectors shall certify the quality and acceptability of the cake in accordance with agency procedures which include selecting random samples of the packaged cake, evaluating the samples for conformance with the salient characteristics of this CID and other contractual requirements, and documenting the findings on official score sheets and/or certificates. In addition, when required in the solicitation, contract, or purchase order, agency inspectors will examine the cake for conformance to the United States Standards for Condition of Food Containers in effect on the date of the solicitation.

**9. PACKAGING.** Preservation, packaging, packing, labeling, and case marking shall be commercial unless otherwise specified in the solicitation, contract, or purchase order.

10. USDA INSPECTION NOTES. When Section 8.3 is specified in the solicitation, contract, or purchase order, USDA certification shall include evaluation of the quality and condition of samples of packaged cake, and compliance with requirements in the following areas:

- Salient characteristics (Sec. 5).
- Packaging requirements (Sec. 9 or as specified in the solicitation, contract, or purchase order).

# 11. REFERENCE NOTES.

# 11.1 USDA certification contacts.

**11.1.1 <u>Federal Grain Inspection Service</u>.** For USDA, FGIS certification, contact the **Policies** and **Procedures Branch, Field Management Division, FGIS, Grain Inspection, Packers and** Stockyards Administration (GIPSA), STOP 3630, 1400 Independence Avenue, SW, Washington, DC 20250-3630, telephone (202) 720-0252, Fax (202) 720-1015, or via E-mail: <u>henry.c.greenwood@usda.gov</u> or john.c.giler@usda.gov. 11.1.2 <u>Agricultural Marketing Service</u>. For USDA, AMS certification, contact the Branch Chief, PPB, FVP, AMS, USDA, STOP 0247, 1400 Independence Avenue, SW, Washington, DC 20250-0247, telephone (202) 720-4693, Fax (202) 690-1527, or via E-mail: <u>Terry.Bane@usda.gov</u>.

## 11.3 Sources of documents.

### 12.3.1 Sources of information for governmental documents are as follows:

Applicable provisions of the Fair Packaging and Labeling Act are contained in 16 CFR Parts 500 to 503. The Federal Food, Drug, and Cosmetic Act are contained in 21 CFR Parts 1 to 199. These documents may be purchased from: **Superintendent of Documents, New Orders, P.O. Box 371954, Pittsburgh, PA 15250-7954. Credit card (MasterCard or Visa) purchases are made by calling the Superintendent of Documents on (202) 512-1800 or on the Internet at: http://www.access.gpo.gov/nara.** 

Copies of this CID and beneficial comments, recommendations, additions, deletions, clarifications, etc., and any data which may improve this CID are available from and/or provided to: Head, Food Quality Assurance Staff, Fruit and Vegetable Programs, Agricultural Marketing Service, USDA, STOP 0243, 1400 Independence Avenue, SW, Washington, DC 20250-0243, telephone (202) 720-9939, Fax (202) 690-0102, via E-mail: FQAStaff@usda.gov or on the Internet at: http://www.ams.usda.gov/fv/fvqual.htm.

Military activities should submit requests for copies of this CID to: Standardization Documents Order Desk, Defense Automation and Production Service, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.

| MILITARY INTERESTS: | CIVIL AGENCY | COORDINATING | <b>ACTIVITIES</b> . |
|---------------------|--------------|--------------|---------------------|
|                     |              | COORDINATING | ACTIVITED.          |

| Military Coordinating Activity | DOJ - BOP           |
|--------------------------------|---------------------|
|                                | HHS - FDA, NIH      |
| Army - GL                      | USDA - FV           |
|                                | VA - OSS            |
| <u>Custodians</u>              |                     |
|                                | PREPARING ACTIVITY: |
| Army - GL                      |                     |
| Navy - SA                      | USDA - FV           |
| Air Force - 35                 |                     |
|                                |                     |

### **Review Activities**

Army - MD, QM Navy - MC DLA - SS

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